



Sure-Trak2 DIE CASTING SHOT CONTROL SYSTEM 2 TM

SURE-TRAK2 DELIVERS
REAL-TIME CONTROL OF SHOT
VELOCITY & PRESSURE.

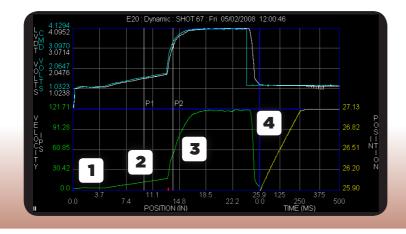
Run even the most challenging injection profiles with relentless repeatability. Thin walled castings; complex shapes; alternate processes like semisolid, squeeze or high vacuum casting structural components, Sure-Trak2 has it under control.

CONTROL SYSTEMS

- Reduce Costs & create consistent, high-quality castings.
- Minimize air entrapment
 & reduce scrap.
- **Precision Control** over every aspect of velocity & pressure.
- Low impact means less flash & fewer production delays.
- Relentless repeatability increases efficiency by 15% or more!
- Save & recall recipes to reduce set-up time by 70%.

DYNAMICALLY ADJUSTABLE

PRECISION SHOT CONTROL EVEN UNDER CHANGING CONDITIONS



- Creep Speed for pour hole cover
- **Constant Acceleration** for sleeve and runner fill
- Rapid acceleration for cavity fill
- Rapid deceleration for low impact

CUSTOMER SPOTLIGHT DIAMOND CASTING AND MACHINE COMPANY

GOALS

- COMPLEX CASTINGS with precision control
- LOW POROSITY
 pressure tight & explosion
 proof products

INSTALLATION

12 MACHINE CELLS with Sure-Trak2™ control

RESULTS

- CASTING COMPLEXITY and quality achieved
- SUPERIOR SURFACE FINISH for painted parts







PRECISION DIE CAST SHOT CONTROL

SURE-TRAK2™

"We could not make the castings we are making today without the flexibility and performance that our Sure-Trak2™ shot controls provide. At Diamond Casting, we have a Sure-Trak2™ on every machine."



GERRY LETENDRE

President
Diamond Casting and Machine
Company, Hollis, NH